

7112

INSTRUCTIONS FOR SUBFRAME 64-73 MUSTANG

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	2	2324	Connector bracket
2	2	5114	Subframe connector

NOTE: Connectors are designed to be welded in. Before you begin remove all carpeting, seats and any other flammable material. In some cases, fuel lines, brake lines and emergency brake cables will have to be relocated. Make sure the car is supported safely before getting under it.

1. The front of the connector is the end cut on a slight angle. The top of the connector is the shorter length side. The front of the connector butts up against the rear of the stock front subframe. The top of the connector should be tight up against the floor. The rear of the connector welds to the inside of the factory rear subframe. It should be welded to the side of the stock frame with its bottom side at the same height as the bottom of the stock rear frame. The connectors will be slightly tapered in the car.

2. The connector brackets weld across the bottom of the subframe connector and the stock rear subframe, beside the front spring mount. The 1 1/2 inch leg of the connector bracket welds to the under side of the stock floor just inside the subframe connector.

3. Hold the connector in place under the car and mark the floor on each side of the connector. You will have to cut a 2" wide slot in the part of the floor to allow the connector to be raised up in place. Also, grind all under coating and rust off of the front and rear subframe, the floor, or wherever the connector or its brackets will contact, to make final welding easier. Tack the connectors in place in several spots and then, final weld.

Revision Date: June 30, 2003

