

6017

INSTRUCTIONS FOR LENCO TRANSMISSION MOUNT

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	2	2306	Chassis Bracket
2	2	3118	Bolt 7/16 - 20 x 1
3	2	3225	Washer 7/16
4	2	1015	Half round slider
5	4	2120	Lenco tab
6	2	4706	Bent side rail tube
7	1	1012	Sleeve 1 1/4 x .083 x 6"
8	2	1105	7/16 threaded boss

1. The Lenco transmission must be installed to the bell housing and the engine and mid plates must be completely welded before installing the Lenco mount. Cut a 1" long piece of 1 1/4 tube from the 6" long piece and weld it around the larger radius of the Lenco tab. Make sure the tube is centered around the lower hole.

2. Bolt the Lenco tabs to the front and rear units of the transmission. Use the Lenco provided studs, the larger diameter of the Lenco tab goes around the bottom hole.

3. The bent side rail tubes position beside the Lenco with the short leg pointing up and the long leg pointing to the front. The half round sleeves go under the side rail and sit on top of the frame crossmember. Cut the short leg of the side rail to the proper length and tack it to the rear Lenco tab tube. Cut a piece of tube either from the scrap of the rear of the side rail or, from the front and run it straight down from the front Lenco tab tube to the top of the side rail. Weld both side rails to the Lenco tabs.

4. Position the half round slider sleeve under the side rail and on top of the frame crossmember. The chassis tab welds directly under the side rail and just behind the slider tube. The chassis tab hole needs to be drilled out to 7/16. Bolt the threaded boss to the chassis bracket and weld it's forward end to the backside of the crossmember.

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