

READ ALL INSTRUCTIONS COMPLETELY AND THOROUGHLY UNDERSTAND THEM BEFORE DOING ANYTHING.
CALL CHASSISWORKS TECH SUPPORT (916) 388-0288 IF YOU NEED ASSISTANCE.

INSTALLATION GUIDE



5834-A10-HB

Axle Housing Spherical Bearings

1965-1987 GM A- & G-Body with 10- or 12-Bolt Rear Ends



Description: Direct replacement, housing spherical bearings for 1965-87 GM A&G-body vehicles including Chevrolet Chevelle, Buick Special, Oldsmobile Cutlass, and Pontiac Tempest

Includes: Bearing housing, bearings, and adapters.

PARTS LIST

Prior to beginning installation use the following parts lists to verify that you have received all components required for installation.

5834-A10-HB - Axle Housing Spherical Bearing, GM A- and G-body

Qty	Part Number	Description
2	1266	Bearing housing for GM axle-housing upper-control-arm mount
4	3135-1628-049	Reducer bushing, 1/2" bore x .766" long
2	3175-12-W-14-T	Spherical bearing, 1-3/8" OD x 3/4" bore x 7/8" ball width x .625 housing width
2	3183-RR-1.442	Spirolox 1.442" OD x .043" thick

INSTRUCTIONS

1. Press the stock bushing out of the housing bosses using Chassisworks bushing removal tool (P/N 6722).



2. Clean the bore of the bosses to make installing the bearing housings easier.



3. Apply a thin coating of RED Loctite 277™ to the inside bore of the mounting boss.



4. Use a mallet to install the bearing assembly housing into the boss. Make sure the bearing housing is being driven square to the mounting boss.



5. The bearing housing shoulder must seat tight against the boss.



6. The bearing housing is wider than the boss and will extend past the opposite end of the bore.



7. Insert one reducer spacer into each side of the spherical bearing when installing the upper control arm.
8. Torque the upper control arm bolts to 55 lb-ft.



WARRANTY NOTICE:

There are NO WARRANTIES, either expressed or implied. Neither the seller nor manufacturer will be liable for any loss, damage or injury, direct or indirect, arising from the use or inability to determine the appropriate use of any products. Before any attempt at installation, all drawings and/or instruction sheets should be completely reviewed to determine the suitability of the product for its intended use. In this connection, the user assumes all responsibility and risk. We reserve the right to change specification without notice. Further, Chris Alston's Chassisworks, Inc., makes **NO GUARANTEE** in reference to any specific class legality of any component. **ALL PRODUCTS ARE INTENDED FOR RACING AND OFF-ROAD USE AND MAY NOT BE LEGALLY USED ON THE HIGHWAY.** The products offered for sale are true race-car components and, in all cases, require some fabrication skill. **NO PRODUCT OR SERVICE IS DESIGNED OR INTENDED TO PREVENT INJURY OR DEATH.**

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