

READ ALL INSTRUCTIONS COMPLETELY AND THOROUGHLY UNDERSTAND THEM BEFORE DOING ANYTHING.
CALL CHASSISWORKS TECH SUPPORT (916) 388-0288 IF YOU NEED ASSISTANCE.

INSTALLATION GUIDE



5904-F20 g-Connector Center Support 1970-81 Camaro/Firebird

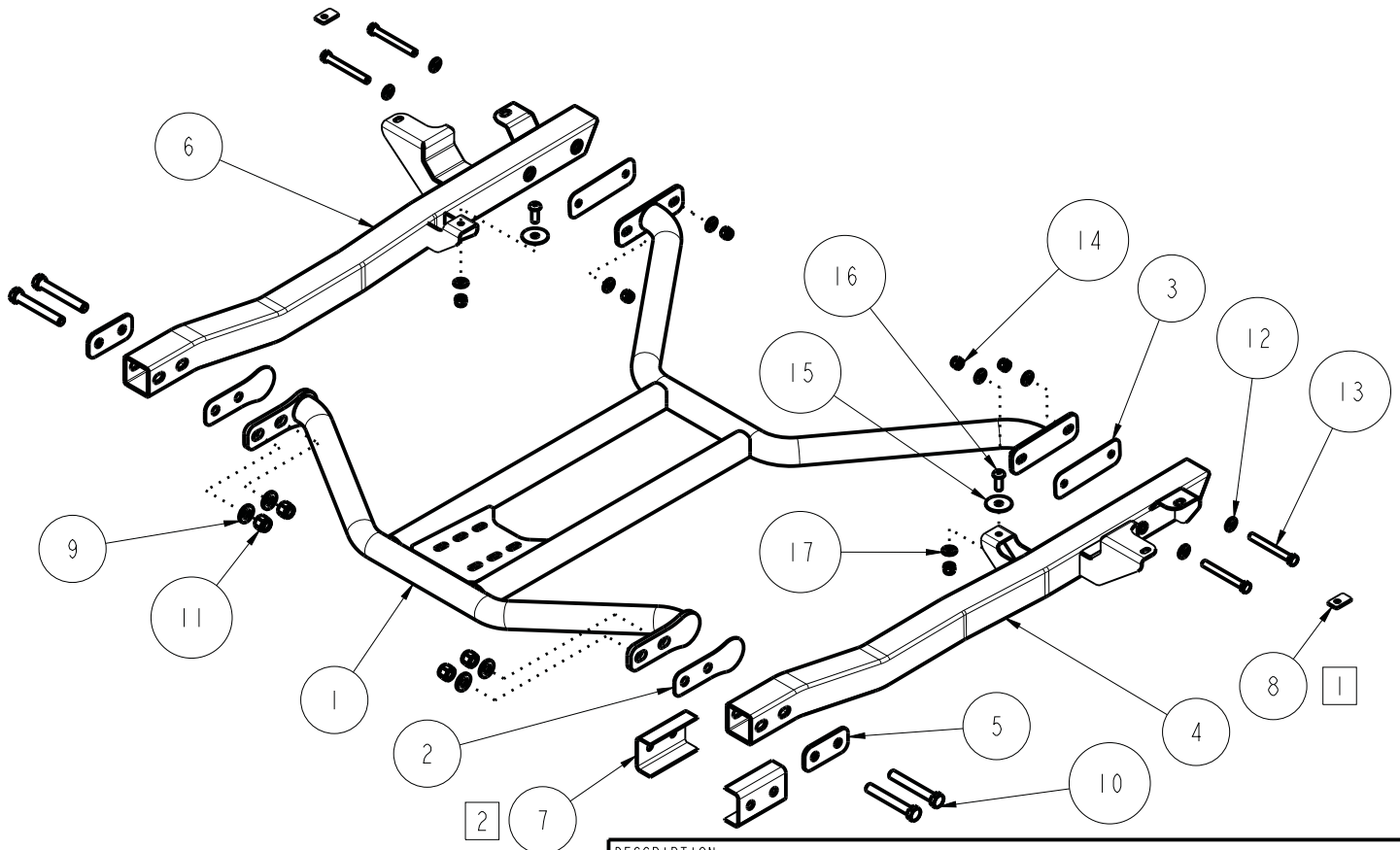


Description: Bolt-in subframe center support connects left and right subframe connectors. For Chassisworks or OEM front subframe. OEM subframe requires weld-on adapters.

Applications: Camaro '70-81 and Firebird '70-81

Notes: Installation of subframe connectors required; modification to exhaust may be required

| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------------|--|
| 1 | 1 | 7962-0106 | CENTER SUPPORT WELDMENT, 70-81 CAMARO/FIREBIRD CLIP |
| 2 | 4 | 7962-0096 | SHIM, CENTER SUPPORT, 70-81 CAMARO/FIREBIRD |
| 3 | 4 | 7908-058 | SHIM, 1/16 CENTER SUPPORT, TCP |
| 4 | 1 | 7962-0098 | SUBFRAME CONNECTOR, BOLT-ON, DRIVER, 70-77 CAMARO/FIREBIRD |
| 5 | 2 | 7962-0097 | MOUNTING PLATE, OUTBOARD, CENTER SUPPORT, 70-81 CAMARO/FIREBIRD |
| 6 | 1 | 7962-0099 | SUBFRAME CONNECTOR, BOLT-ON, PSGR, 70-77 CAMARO/FIREBIRD |
| 7 | 4 | 230140 | CLAMPING BRKT, SBFRM CNCTR, 67-69 CMRO/FBIRD, 68-72 NOVA, S/M CLIP |
| 8 | 2 | 2055 | SPACER WASHER, SBFRM CNCTR 67-69 CMRO/FBIRD, 69-72 NOVA |
| 9 | 4 | 3120-050S-Y | FLAT WASHER, 1/2 SAE, HARDENED |
| 10 | 4 | 3100-050F3.50Y | HEX BOLT, 1/2-20 x 3 1/2, GRADE 8, YELLOW ZINC |
| 11 | 4 | 3101-050-20C | LOCKNUT, 1/2-20, GRADE 5, NYLON INSERT, CLEAR ZINC |
| 12 | 8 | 3120-038S-Y | FLAT WASHER, 3/8 SAE, HARDENED |
| 13 | 4 | 3100-038F3.25Y | HEX BOLT, 3/8-24 x 3 1/4, GRADE 8, YELLOW ZINC |
| 14 | 6 | 3101-038-24C | LOCKNUT, 3/8-24, GRADE 5, NYLON INSERT, CLEAR ZINC |
| 15 | 2 | 3157-038F-C | FENDER WASHER, 3/8 x 1 1/2, ZINC PLATED |
| 16 | 2 | 3104-038F1.00C | BUTTON HEAD CAP SCREW, 3/8-24 x 1, CLEAR ZINC |
| 17 | 2 | 3157-038S-C | WASHER, 3/8 SAE, ZINC PLATED, 13/32 ID x 13/16 OD x 1/16 THICK, |



NOTES:
 1. OUTBOARD SPRING MOUNT SHIM
 2. FOR SUBFRAME CONNECTORS
 WITHOUT CENTER SUPPORT

| DESCRIPTION | | PART NO. | |
|--|--|----------------|----------------|
| CONNECTOR SUPPORT, 70-77 CAMARO/FIREBIRD | | 5602-32 | |
| <i>Chris Aston's</i> CHASSISWORKS INC. 8661 YOUNGER CREEK DRIVE SACRAMENTO, CA 95828 (916) 388-0288 FAX 388-0295 | | 4/21/11 | DWG: 915602-32 |

PARTS LIST

5904-F20 - Center Support 70-81 Camaro/Firebird

| Qty | Part Number | Description |
|-----|--------------|-----------------------------|
| 1 | 7962-0106 | Center support weldment F20 |
| 1 | 7952-5904F20 | Hardware Bag |

7952-5904F20 - Hardware Bag

| | | |
|---|----------------|---|
| 4 | 3100-038F3.25Y | Bolt 3/8-24 x 3-1/4" hex head cap screw |
| 4 | 3100-050F3.50Y | Bolt 1/2-20 x 3-1/2" hex head cap screw |
| 4 | 3101-038-24C | Locknut 3/8-24 nylon insert |
| 8 | 3120-038S-Y | Washer 3/8" hardened flat SAE |
| 4 | 3120-050S-Y | Washer 1/2" hardened flat SAE |
| 4 | 7908-058 | Center support 1/16" shim |
| 4 | 7962-0096 | Center support shim 1/16" front shim |
| 2 | 7962-0097 | Center support outboard plate |

INSTRUCTIONS

The subframe connectors must be installed before proceeding.

1. Raise and safely support the vehicle with the subframe connectors unobstructed and with enough room to work underneath.
2. Measure the distance between the inside edges at the front of the subframe connectors. The minimum distance required to mount the bolt-in center support is 31.3".

Measurements less than 31.3": Distance between connectors must be increased until the center support fits snugly.

Measurements over 31.3": Require use of the supplied shims to take up the space.

3. Exhaust Modification:

If the exhaust is currently installed on the vehicle, test fit the center support to check for clearance. If the center support does not clear, the exhaust must be modified. There is sufficient room available with the center support installed to use long tube headers with 'H' or 'X' pipe and dual 3" exhaust.

4. Remove exhaust and proceed with installation. Center support and driveshaft must be installed during exhaust fabrication. Leave adequate clearance for the driveshaft throughout the rear suspension's range of travel.
5. Insert a mounting bolt through the rectangular two-hole mounting plate. The mounting plate is the outboard washer.
6. Raise the front of the center support into position and insert only the forwardmost bolt through each subframe connector and then through the center support tab.
7. Swing the center support up until the rear tabs are in line with frame connector brackets. Minimum distance between connectors is 32.1".
8. Slide a flat washer onto the 3/8 x 3-1/4" hex bolts and insert them through the rear mount from the outside.
9. If the side clearance between the center support and the subframe connectors is greater than 1/16", use the supplied shims.

10. The shims can be easily installed by backing out one bolt at a time and inserting the shim.
11. Once any necessary shims are in place, slide flat washers over the hex bolts followed by locknuts and tighten to 45 lb-ft.
12. The installation is complete.



WARRANTY NOTICE:

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