

READ ALL INSTRUCTIONS COMPLETELY AND THOROUGHLY UNDERSTAND THEM BEFORE DOING ANYTHING.
CALL CHASSISWORKS TECH SUPPORT (916) 388-0288 IF YOU NEED ASSISTANCE.

INSTALLATION GUIDE



300-0166

g-Bar/g-Link OEM Crossmember Reinforcement Caps (Retrofit kit for rear suspensions purchased prior to May 1, 2012)



Description: Sheet metal caps for OEM crossmember structure in '68-74 Nova. Welds above g-Bar upper control arm bracket to tie frame bracket to factory sheetmetal.

Applications: 1968-74 Nova g-Bar and g-Link suspensions purchased prior to May 1, 2012.

Note: The g-Bar frame bracket will already be installed. Reinforcement caps may require trimming to properly seat. Follow welding instructions as described on page two.

WARRANTY NOTICE:

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PARTS LIST

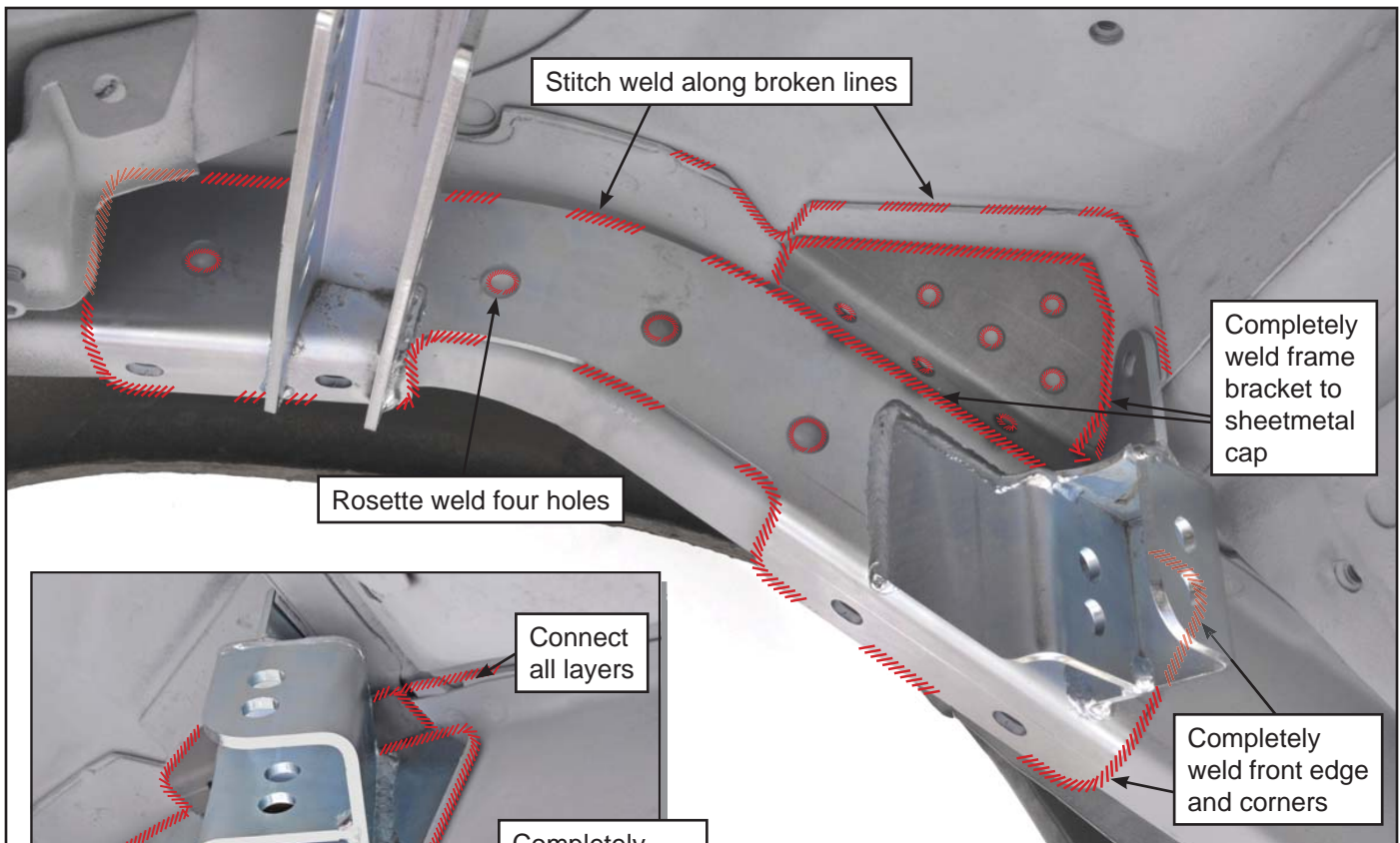
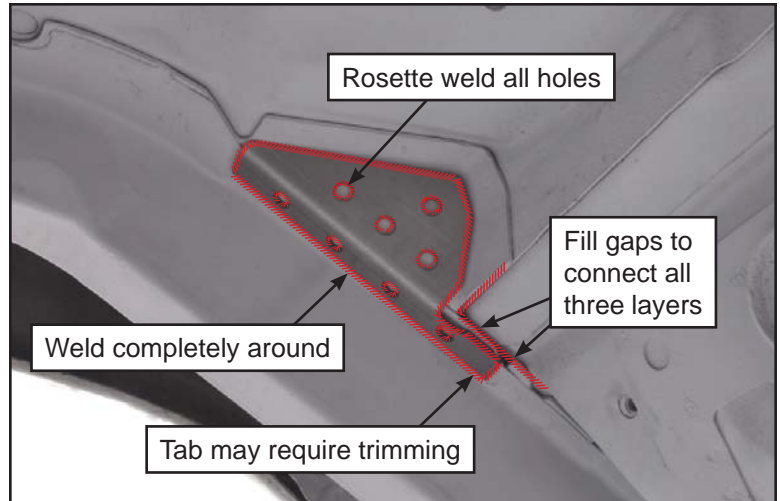
300-0166 - g-Bar/g-Link OEM Crossmember Reinforcement Caps

Qty	Part Number	Description
1	7959-0113	g-Bar OEM crossmember cap, driver side
1	7959-0114	g-Bar OEM crossmember cap, passenger side

INSTRUCTIONS

The photos are to illustrate the correct positioning of the components and to highlight the required weld areas.

1. Weld completely around the sheetmetal reinforcement cap and weld all rosette holes. The extended tab may require trimming to lay flat against the underbody.
2. The area around the tab must be filled to connect all three layers.
3. Grind the welds flush to allow the frame bracket to seat tightly against the bottom of the frame rail.



4. The g-Bar frame bracket is bolted into position (hardware not shown) over the reinforcement cap. If necessary, grind the bracket edge to ensure it seats tightly against the frame rail.