

# INSTALLATION GUIDE



## KPC BA-LCAC31

**Billet Lower-Control-Arm Clamp Set  
1963-1987 Chevrolet and GMC C10 Pickup**



**Description:** Polished finish, billet-stainless-steel lower-control-arm clamps for 1963-1987 Chevrolet and GMC C10 pickup. Includes four clamps with mounting hardware.

# PARTS LIST

## KPC BA-LCAC31 - Billet Lower-Control-Arm Clamps, '63-87 C10

Qty	Part Number	Description
2	7936-056	Lower control arm clamp, driver side, '63-87 GM C10 pickup, stainless
2	7936-057	Lower control arm clamp, passenger side, '63-87 GM C10 pickup, stainless

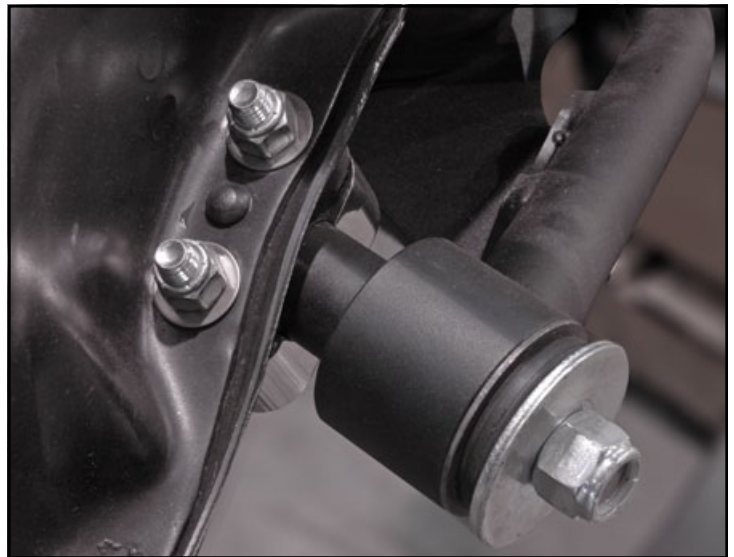
## 7926-BALCAC31 - Hardware Bag

Qty	Part Number	Description
8	3101-050-13C	Locknut 1/2-13 nylon insert
8	3103-050C3.25C	1/2-13 x 3-1/4" socket head cap screw
8	3157-050S-S	SAE stainless washer 1/2 x 1-1/8 OD x 1/16" thick

# INSTRUCTIONS

*We recommend you refer to the factory service manual for more detailed disassembly instructions.*

1. Raise the truck to a safe comfortable working height.
2. Place jack stands under the frame and let the front suspension hang.
3. Remove the front wheels.
4. Place a floor jack under the lower control arm to hold it up once the lower balljoint is loosened at the spindle. Do not support the weight of the vehicle with the floor jack.
5. The lower-control-arm pivot-shaft counterbores engage the factory alignment pins on the crossmember brackets.
6. Place the correct clamp over the LCA shaft, aligning with the holes in the crossmember; one at the front and at the rear. Clamps are specific to the driver's or passenger's side of the vehicle and will not seat properly if attempting to install on the incorrect side.
7. Insert the 1/2-13 socket-head cap screws through the clamps and the truck crossmember from the bottom.
8. Slide flat washer over the bolts and then the locknuts.
9. Push the lower-control-arm pivot shaft upward while evenly tightening the hardware to ensure the counterbore seats properly over the alignment pin.
10. Torque hardware to 45 lb-ft.



**WARRANTY NOTICE:**

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