

KPC CBFB-C31 63-87 CHEVY TRUCK FRONT CUP-MOUNT BRACKET

INSTALLATION INSTRUCTIONS

1. Raise and support your truck to a safe and comfortable height allowing the suspension to hang freely.
2. Remove the factory coil spring. Refer to factory service manual for proper disassembly procedure.
3. Clamp the upper plates onto the factory cross member note that the brackets are formed as rights and left. Mark and drill out the cross member.
4. Remove the bump stop bracket located on the lower control arm.
5. Install the appropriate fitting into the top of the airbag using a liquid thread sealant. Attach the air line onto the fitting.
6. Bolt the upper plate onto the top of the airbag and attach it onto the cross member using the eight 3/8" x 1 1/4" bolts, sixteen 3/8" flat washers and eight 3/8" self locking nuts.
7. Bolt and center the lower cup onto the bottom of the airbag. The lower bag mount may be welded onto the lower control arm or allowed to rest freely in the lower control arm pocket. If you decide to weld the lower cup into the control arm you will have to enlarge the hole in the lower control arm to allow access to the bag bolts. Bring the lower control arm until the airbag compresses and tack the lower cup onto the arm in three places. Next remove the lower bag bolts to allow the lower control arm to swing down away from the airbag and finish welding it into place.
8. Reassemble the front end refer to factory service manual for proper assembly procedures.
9. Check that the brake line, shock and tire clears the airbag. **IT IS THE FINAL RESPONSIBILITY OF THE INSTALLER TO INSURE THAT THE AIR SPRING DOES'NT RUB ON ANYTHING AT ANY TIME.**



WARRANTY NOTICE:

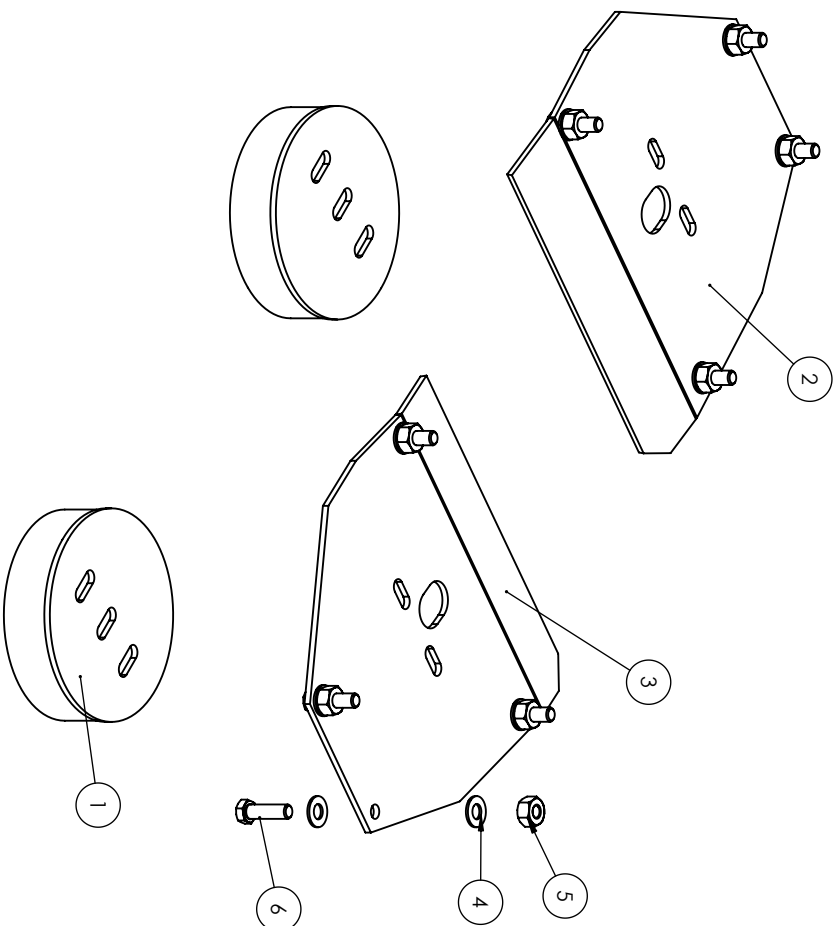
There are NO WARRANTIES, either expressed or implied. Neither the seller nor manufacturer will be liable for any loss, damage or injury, direct or indirect, arising from the use or inability to determine the appropriate use of any products. Before any attempt at installation, all drawings and/or instruction sheets should be completely reviewed to determine the suitability of the product for its intended use. In this connection, the user assumes all responsibility and risk. We reserve the right to change specification without notice. Further, Chris Alston's Chassisworks, Inc., makes **NO GUARANTEE** in reference to any specific class legality of any component. **ALL PRODUCTS ARE INTENDED FOR RACING AND OFF-ROAD USE AND MAY NOT BE LEGALLY USED ON THE HIGHWAY.** The products offered for sale are true race-car components and, in all cases, require some fabrication skill. **NO PRODUCT OR SERVICE IS DESIGNED OR INTENDED TO PREVENT INJURY OR DEATH.**

KP Components
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	7928-023	CUP WELDMENT # 23	2
2	7928-014	BAG PLATE FORMED # 14	1
3	7928-013	BAG PLATE FORMED # 13	1
4	3157-0385-C	WASHER, FLAT 3/8 SAE PLATED	16
5	3101-038-16C	LOCKNUT 3/8-16 NYLON INSERT GRADE NE (GRADE 5)	8
6	3100-038C1.25Y	BOLT 3/8-16 x 1-1/4" HEX HEAD CAP SCREW GRADE 8	8

WAS - FCGM 60-87



DESCRIPTION
**CUP FRONT MOUNTS 63-87 1500 CHEVY & GMC
 PICKUP BOLTON**

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PART NO
KPC CBFB-C31

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