

6626

INSTRUCTIONS FOR DRIVESHAFT TUNNEL STEEL

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	2556	Driveshaft tunnel steel

READ ALL INSTRUCTIONS AND UNDERSTAND THEM BEFORE STARTING.

This tunnel kit is designed to replace your car's stock steel tunnel. It is long enough to make the tunnel tapered from the stock tunnel back. For best results, install it with your steel floor kit.

1. The tunnel runs on top of the driveshaft loop forward to the stock tunnel. It is best to make this as long as possible making a gentle upward taper as it goes to rear. Center the tunnel and mark the floor to be cut out. Support the floor from the underside, it will become weak when the stock tunnel is removed.

2. Cut the stock tunnel out. It is always best to make the new tunnel fit tight so do not cut too much out at first. Test fit and trim a small amount at a time for best results.

3. With the stock tunnel cut out, set the new tunnel in the opening and mark the floor contour on the new tunnel. Trim the tunnel leaving 1/2" of material hanging below the contour line.

4. Final trim the tunnel as needed leaving 1/4" of material hanging below the floor.

5. Tack weld the tunnel in the floor every 3" on both sides the full length. Once it is tacked, you can final weld it in small amounts to prevent warping.

6. After the tunnel is welded from the top, fold the 1/4" lip hanging below up against the floor and weld it from the bottom for a finished look.

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