

6331

CLUTCH LINKAGE FRAME PIVOT 1st GENERATION CAMARO

<u>Item</u>	<u>Qty</u>	<u>Part No.</u>	<u>Description</u>
1	1	230105	Clutch pivot bracket 67-69 Camaro
2	3	3264	Lockwasher 5/16 stainless
3	3	3456	5/16-18 x 1 button head stainless

1. The clutch pivot bracket attaches to the driver's side of the subframe allowing the use of the stock clutch bell crank and pivot ball.
2. Use a 5/16-18 NC tap to chase all three threaded bosses on the driver's side of the subframe assembly.
3. Slide a lockwasher over the 5/16-18 x 1 button head screw, and then through the hole on the bracket. Start all three button head screws into the threaded bosses before tightening them.
4. Once all three button head screws are in the threaded bosses of the subframe, tighten them and torque to 20 lb-ft.
5. Install the pivot ball on the block and then the bell crank, followed by the outer pivot ball. The outer pivot ball installs into the slot in the top of the bracket. Tighten to factory specifications.

Revision Date: February 6, 2002

