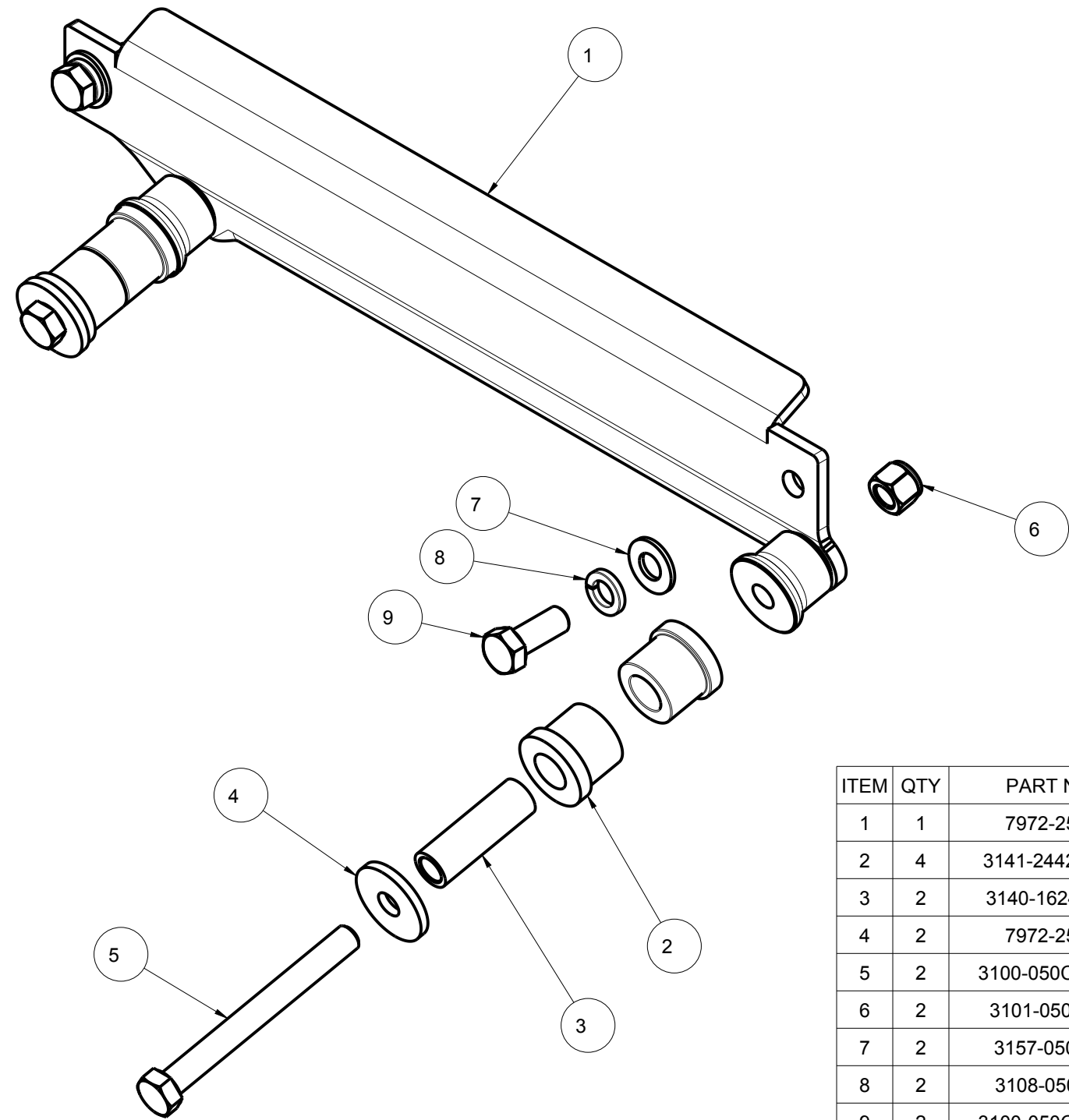


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PART NO. **6139-32-M40** SHEET **1** REV. **0**

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



ITEM	QTY	PART NO.	DESCRIPTION
1	1	7972-2597	ADAPTER MOUNT, UNISTEER RACK, 32" S/M CROSSMEMBER
2	4	3141-2442-1.20	POLYURETHANE BUSHING 1.503 FLANGE x 1.302 BARREL x .758 BORE
3	2	3140-1624-074	SLEEVE, POLY BUSHING ϕ 3/4 x 1/2 x 2.313
4	2	7972-2599	WASHER, ϕ 1.60 x ϕ 1/2 x .180 THICK
5	2	3100-050C4.75Y	HEX BOLT, 1/2-13 x 4 3/4, GRADE 8, YELLOW ZINC
6	2	3101-050-13C	LOCKNUT 1/2-13, GRADE 5, NYLON INSERT, CLEAR ZINC
7	2	3157-050S-C	WASHER, 1/2 SAE, ZINC PLATED, 1/2 ID x 1 1/16 OD x 3/32 THICK
8	2	3108-050L-C	LOCKWASHER, 1/2 MEDIUM, PLATED
9	2	3100-050C1.25Y	HEX BOLT, 1/2-13 x 1 1/4, GRADE 8, YELLOW ZINC

UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	DESCRIPTION POWER RACK ADAPTER, UNISTEER, 32" S/M CROSSMEMBER
DIMENSIONS ARE IN INCHES TOLERANCES FRACTIONS ANGLES DECIMAL \pm 1/16 \pm .5 \pm .1 \pm .05 \pm .01 \pm .005 \pm .005 \pm .0010		DRAWN BY: S. RIEGER	6/7/18	
FINISH NONE		CHECKED BY: S. RIEGER	8/21/18	
MATERIAL ASSEMBLY		DWG RELEASE LEVEL: In Work		Chris Alston's CHASSISWORKS INC. 8661 YOUNGER CREEK DRIVE SACRAMENTO, CA 95828 (916) 388-0288 FAX 388-0295
SIZE B	PART NO. 6139-32-M40	PART REV. 0		
SCALE: 3:8		DWG: 6139-32-M40 REV: 0.4		SHEET 1 OF 1