

**6419**  
**SINGLE BATTERY BOX - SHEET METAL STYLE**

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	5301	Battery box group 24
2	1	2114	Battery hold down strap
3	2	3404	Allthread 3/8 - 24 x 12
4	4	3209	Locknut 3/8 - 24

This battery mount is designed for group 24 batteries. It installs in the rear of the chassis between the quarter panel and the frame.

1. Weld the battery tray to the side of the frame. The tall side attaches to the frame.
2. To support the outer end of the battery tray, use a piece of tubing (not provided) that runs from the rear frame about 4" ahead of the battery tray. This tube must weld to the outboard end of the battery tray and then, run it down to the bottom of the quarter panel.
3. Use the allthread and hold down to secure the battery. Saw any excess length off the allthread.

Revision Date: May 23, 2006



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