

7237

DOUBLE FRAME RAIL OPTION ELIMINATOR CHASSIS

<u>ITEM</u>	<u>QTY</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	2	1818	Tube 1 1/4 x .134 x 72
2	2	1841	Tube 1 x .065 x 72
3	1	927237	Assembly drawing

This double frame rail option can be used in ladder bar or 4-link suspension Eliminator chassis.

1. Install the upper 1 1/4 tube first. It attaches to the front frame rail at the same location as the cage side. The rear end of the top 1 1/4 tube attaches to the rear frame even with the top of the 4-link mount. On the driver's side, the rear end of the upper 1 1/4 tube mounts to the crossmember that runs between the frame rails above the 4-link. This will allow you to move the tube toward the center of the chassis allowing more seat room.

2. Install the 1 1/4 upright tube. It attaches to the front frame rail and transmission crossmember junction and extends upward to attach to the 1 1/4 upper frame rail at 90 degrees.

3. Install the remaining 1" OD tubes per the locations on the assembly drawings. On the driver's side you may have to route the 1" OD upright differently to clear the seat. Check to make sure you can remove the transmission and seat before final welding of the double rails and support in place.

Revision Date: June 30, 2003



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